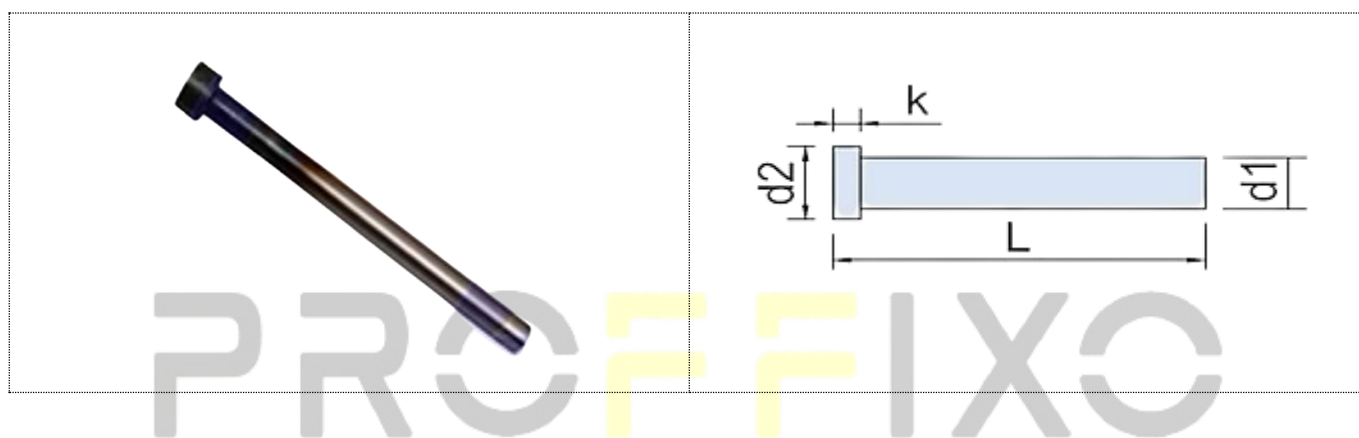


DIN 1530 - TIPO A PINO EXTRATOR

- Material: H13 / Temperado
- Tratamento Nitretado
- Tolerância: ISO (g6)
- Dureza superficial: 70HRC
- Dureza núcleo: 40 -44HRC
- Temperatura máx trabalho: 500° -550°C



d1 Ø da Haste	d2 Ø da cabeça	K Altura da cabeça	
g6	(-) 0,05	(+) 0,2	Raio
1,0	3,0	2,0	0,2
1,5	3,0	2,0	0,2
2,0	4,0	2,0	0,2
2,5	5,0	2,0	0,3
3,0	6,0	3,0	0,3
3,5	7,0	3,0	0,3
4,0	8,0	3,0	0,3

4,5	10,0	3,0	0,3
5,0	10,0	3,0	0,3
5,5	12,0	5,0	0,5
6,0	12,0	5,0	0,5
6,5	14,0	5,0	0,5
7,0	14,0	5,0	0,5
8,0	14,0	5,0	0,5
9,0	16,0	5,0	0,5
10,0	16,0	5,0	0,5
11,0	18,0	5,0	0,8
12,0	18,0	5,0	0,8
13,0	22,0	7,0	0,7
14,0	22,0	7,0	0,7
15,0	22,0	7,0	0,8
16,0	22,0	7,0	0,8